Measuring pressure on equipment is indispensable for monitoring and ensuring the smooth functioning and operating safety of these systems.

STAUFF offers a variety of simple pressure measuring devices for liquid and gaseous media. These pressure gauges can be used as both stationary or portable devices. STAUFF addresses the very extensive width of possible system pressures and the strict requirements for precision with a variety of pressure gauge types with different measuring ranges.

The glycerine filled gauge range is available with various connection ports to fit many different installation needs. The pressure gauges can be purchased alone or in a test kit. The kits can be supplied with gauges with different pressure ranges and adaptors to satisfy any requirement.

The analog pressure gauges are primarily designed for permanent installations. STAUFF also offers a digital line for analytical troubleshooting.

These digital pressure gauges are also available as a pressure test kit and also make it possible to perform the many different measurement tasks with the help of adapters and the measuring hose. An important advantage is the possibility to measure pressure peaks with the device, to save them short term and to display them in the display as MIN and MAX values.

A new development of this digital pressure gauge is the wireless data logger, which makes it possible to start pressure measurement series on a machine without a bothersome cable via radio signal and to transfer these to a PC or laptop. This wireless pressure gauge is one of the most affordable types of a wireless data logger.
Single Station Gauge Isolator Valve
(see Valves section)

Multi Station Gauge Isolator Valve
(see Valves section)

Gauge Isolator Needle Valves
(see Valves section)

Test Hoses - Gauge Adaptor
(see STAUFF Test section)

Gauge Adaptor
(see STAUFF Test section)

Direct Gauge Adaptor
(see STAUFF Test section)

Adjustable Gauge Fitting
(see STAUFF Test section)
Pressure Gauge (Analog) • Type SPG

Product Description

Area of Application
- Mechanical pressure measurement

Features
- Suitable for hydraulic oil and gaseous media
- Compatible with copper based alloys
- Available in nominal sizes 63 and 100 mm / 2.5 and 4 in
- Thread form: for BSP (G1/4 and G1/2), NPT (1/4 NPT and 1/2 NPT), SAE (7/16–20 UNF)
- Stainless Steel (1.4301) housing
- Acrylic sight glass
- Glycine filled
- Standard dual scales with pressure indication in bar and psi
- U-bolt or flange mounting kit on request
- Bezel type: crimped

Note: Please consult STAUFF before you use SPG with other media.

Options
- 316 Stainless Steel connector wetted parts
- Protective rubber cap
- Additional scale readings including private label
- U-bolt and flange mounting kits are available separately as spare parts
- Other diameters upon request (40 mm, 50 mm, 150 mm)

Technical Data
- Pressure gauge according to EN 837-1
- Subject to technical modifications

Accuracies
SPG-063: ± 2/1/2% of span (ASME B40.100, Grade A)
SPG-100: 1% of span (ASME B40.100, Grade 1A)

Permissible Temperatures
- Ambient: -20 °C ... +60 °C / -4 °F ... +140 °F
- Media: max. +60 °C / max. +140 °F

Protection Ratings
- IP 65: for all manometer SPG 100 and SPG 063 > 16 bar / 232 PSI
- IP 54: for all manometer SPG 063 ≤ 16 bar / 232 PSI due to pressure compensation opening
- IP 54: protection rating: Dust protected and protected against splashing water

Order Codes

| SPG | 063 - 00030 - 05 - P - N04 - U - |

① Series and Type
Stainless Steel Pressure Gauge SPG

② Size
63 mm, with G1/4, 1/4 NPT or 7/16–20 UNF connection
100 mm, with G1/2 or 1/2 NPT

③ Pressure Ranges
-1,02 ... 0 bar / -30 inHg ... 0 PSI 30H630
-1,02 ... 0 bar / -30 inHg ... 30 PSI 030330
0 ... 2,07 bar / 0 ... 30 PSI 000300
0 ... 4,14 bar / 0 ... 60 PSI 000600
0 ... 6,89 bar / 0 ... 100 PSI 001000
0 ... 11,03 bar / 0 ... 160 PSI 001600
0 ... 13,79 bar / 0 ... 200 PSI 002000
0 ... 20,68 bar / 0 ... 300 PSI 003000
0 ... 34,74 bar / 0 ... 500 PSI 005000
0 ... 41,37 bar / 0 ... 600 PSI 006000
0 ... 69,95 bar / 0 ... 1000 PSI 010000
0 ... 103,42 bar / 0 ... 1500 PSI 015000
0 ... 137,90 bar / 0 ... 2000 PSI 020000
0 ... 206,84 bar / 0 ... 3000 PSI 030000
0 ... 275,79 bar / 0 ... 4000 PSI 040000
0 ... 344,74 bar / 0 ... 5000 PSI 050000
0 ... 413,69 bar / 0 ... 6000 PSI 060000
0 ... 517,11 bar / 0 ... 7500 PSI 075000
0 ... 699,48 bar / 0 ... 10000 PSI 100000

Note: Others on request. Information always refer to the pressure setting of the outside scale.

④ Styles of Scales
- bar / PSI (bar outside/PSI inside - standard option) 01
- bar 02
- PSI 03
- kPa / PSI (kPa outside/ PSI inside) 05
- kPa / PSI (kPa outside/ PSI inside) 10

Note: Others on request.

⑤ Adaption
- Stem mounting S
- Panel mounting P

⑥ Connection
- G1/4 (only SPG 063) B04
- G1/2 (only SPG 100) B08
- 1/4 NPT (only SPG 063) N04
- 1/2 NPT (only SPG 100) N08
- 7/16–20 UNF (only SPG 063) U04

Note: Others on request.

⑦ Accessories
- No accessory (none)
- U-bolt assembly U
- Front flange assembly (for panel mount only) F
- Rear flange assembly R
- U-bolt and front flange assembly (for panel mount only) UF
- Silicone filled S

⑧ Accessories (for Stem Mount only)
- Protective rubber cap G

⑨ Connection Material & Wetted Parts
- Brass connection and copper alloy wetted parts (none)
- 316 Stainless Steel connection and wetted parts WS

Spare Parts
- Rubber boot, black SPG 063-RBB
- U-bolt kit SPG 063-U
- Front flange kit SPG 063-F
- U-bolt kit SPG 100-U
- Front flange kit SPG 100-F

For further information on this product, please see page B34, STAUFF Test section.

* FS = Full Scale
### Dimensions SPG 063

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<thead>
<tr>
<th>Version</th>
<th>Pressure Gauge</th>
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<th>ØB</th>
<th>ØC</th>
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<th>ØE</th>
<th>ØF</th>
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<th>G</th>
<th>C</th>
<th>E</th>
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<td>.05</td>
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</table>

* FS = Full Scale

Dimensional drawings: All dimensions in mm (in).
Pressure Gauges

Pressure Gauge (Digital) • Type SPG-DIGI

Product Description

The SPG-DIGI Digital Pressure Gauges are intended to measure and display pressures in hydraulic systems, particularly for oils, lubricants and water. They can display the current measured values, as well as minimum and maximum values, with an accuracy of 0.5 % of full scale.

The SPG-DIGI Digital Pressure Gauges are available individually, or as part of a complete pressure test kit. They are very sturdy, reliable, easy to use and come with the CE mark (evidence of conformity compliance).

Features

- Bar graph display (drag indicator)
- Background lighting
- Zero correction
- Battery charge display

Order Codes

<table>
<thead>
<tr>
<th>Series</th>
<th>Type</th>
<th>Pressure Ranges</th>
<th>Calibraion</th>
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<td>-1 ... 16 bar / -14.5 ... 232 PSI</td>
<td>CAL</td>
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<td></td>
<td></td>
<td>0 ... 100 bar / 0 ... 1450 PSI</td>
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</tr>
<tr>
<td>B0100</td>
<td></td>
<td>0 ... 100 bar / 0 ... 1450 PSI</td>
<td></td>
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<td>B0400</td>
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<td>0 ... 400 bar / 0 ... 5801 PSI</td>
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<td>B0600</td>
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<td>0 ... 600 bar / 0 ... 8702 PSI</td>
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Technical Data

Materials

- Housing made of die-cast Zinc with TPE rubber protective covering
- Adaptor made of Steel, zinc-nickel coated
- Gaskets: NBR (Buna-N®) FPM (Viton®) or EPDM upon request

Dimensions and Weight

- Diameter: 79 mm / 3.11 in
- Depth: 33 mm / 1.30 in
- Weight: 540 g / 1.19 lbs

Display

- Text display 4 1/2-digit
- Size: 50 x 34 mm / 1.97 x 1.34 in
- Actual value display: 15 mm / .59 in
- MIN-/MAX or FS* display: 8 mm / .31 in
- Units: bar, PSI, Mpa, kPa, mbar
- Peak pressure measurement with 10 ms sampling rate
- Lighted measured value display

Accuracy

- ±0.25 % FS* typ. / ±0.5 % FS* max.
- Resolution: 4096 steps

Permissible Temperatures

- Ambient: -10 °C ... +50 °C / +14 °F ... +122 °F
- Media: -20 °C ... +80 °C / -4 °F ... +176 °F
- Storage: -20 °C ... +60 °C / -4 °F ... +140 °F
- Relative humidity: < 85 %
- Battery life: max. 1500 hours (operating without lighting, 2 x 1,5 V DC AA (LR6-AA) Alkaline Mignon)

Process Connections

- G1/4 or 7/16–20 UNF made of 1.4404 Stainless Steel
- Vibration: IEC 60068-2-6 / 10 ... 500 Hz / 5 g
- Shock: IEC 60068-2-27 / 11 ms / 25 g
- Load cycles (10°): 100

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* FS = Full Scale
Order Codes

<table>
<thead>
<tr>
<th>SPG</th>
<th>DIGI-W</th>
<th>B0016</th>
<th>U</th>
<th>CAL</th>
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</thead>
</table>

1. **Series**
   - Pressure Gauge: SPG

2. **Type**
   - Digital pressure measurement and display (wireless): DIGI-W

3. **Pressure Ranges**
   - B0016
     - -1...16 bar / -14.5...232 PSI: 0016
     - 0...100 bar / 0...1450 PSI: 0100
     - 0...400 bar / 0...5801 PSI: 0400
     - 0...600 bar / 0...8702 PSI: 0600

4. **Process Connection**
   - G1/4
   - B
   - U

5. **Calibration**
   - Without calibration certificate: (none)
   - With calibration certificate: CAL

Pressure Ranges

<table>
<thead>
<tr>
<th>Version</th>
<th>Pressure Range (mbar)</th>
<th>Maximum Pressure (mbar)</th>
<th>Burst Pressure (mbar)</th>
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</tr>
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<tr>
<td>B0100</td>
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<td>300</td>
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<tr>
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<td>0...1450</td>
<td>2900</td>
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<td>800</td>
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<td>0...8702</td>
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</table>

Technical Data

- **Materials**
  - Housing made of die-cast Zinc with TPE rubber protective covering
  - Adaptor made of Steel, zinc-nickel coated
  - Gaskets: NBR (Buna-N88) or EPDM upon request

- **Dimensions and Weight**
  - Diameter: 78 mm / 3.11 in
  - Depth: 33 mm / 1.30 in
  - Weight: 540 g / 1.19 lbs

- **Display**
  - Text display 4 1/2-digit
  - Size: 50 x 34 mm / 1.97 x 1.34 in
  - Actual value display: 15 mm / .59 in
  - MIN/MAX or FS* display: 8 mm / .31 in
  - Units: bar, PSI, Mpa, kPa, mbar
  - Peak pressure measurement with 10 ms sampling rate
  - Lighted measured value display

- **Accuracy**
  - ±0.25% FS* typ. / ±0.5% FS* max.
  - Resolution: 4096 step

- **Permissible Temperatures**
  - Ambient: -10 °C...+50 °C / +14 °F...+122 °F
  - Media: -20 °C...+80 °C / -4 °F...+176 °F
  - Storage: -20 °C...+60 °C / -4 °F...+140 °F
  - Relative humidity: < 85%
  - Battery life: max. 800 hours (operating without lighting, 2 x 1,5 V DC AA (LR6-AA) Alkaline Mignon)

- **Process Connections**
  - G1/4 or 7/16–20 UNF made of 1.4404 Stainless Steel
  - Vibration: IEC 60608-2-6 / 10 ... 500 Hz / 5 g
  - Shock: IEC 60608-2-27 / 11 ms / 25 g
  - Load cycles (10%): 100

- **Product Description**
  - In addition to the existing STAUFF product range in the field of digital pressure measuring, the new Wireless Digital Pressure Gauge (SPG-DIGI-W) is now available, allowing a most precise measurement and wireless transmission of values to a PC or notebook.

  - With its compact design and the ease of operation, the SPG-DIGI-W is actually a single channel wireless data logger. With just a single PC adapter, you can simultaneously transmit measured values of up to 16 digital pressure gauges over a distance of max. 50 m / 164.04 ft to your computer.

  - The configuration of the gauges and the inspection of your machinery and equipment can be easily accomplished from your desk, thus allowing the direct evaluation and storage of the measured values. Please note that measured values cannot be displayed in real time.

- **Features**
  - Bar graph display (drag indicator)
  - Background lighting
  - Zero correction
  - Battery charge display
  - Wireless data logging

- **PC Functions**
  - Read-out data from measured data memory via a radio interface (2.4 GHz)
  - Measuring over a distance of max. 50 m / 164.04 ft
  - Remote configuration of the gauges

- **Memory Functions**
  - 5000 measurement values (MAX pressure peaks)
  - Setup of storage interval
  - Time based recording
  - Pressure spike monitoring

- **Protection Rating**
  - IP 67 protection rating: Dust tight and protected against powerful water jets; even immersion (up to 1 m / 3.28 ft) in water is possible under defined conditions of pressure and time

* FS = Full Scale
Pressure Gauges

Pressure Test Kit (Analog) • Type SMB

Product Description

In addition to the individual SPG gauges, the STAUFF Pressure Gauges are also available as part of a pressure test kit. The SMB Pressure Test Kits are supplied in various versions, in accordance with customer wishes. All pressure test kits are supplied in a handy case with custom-designed foam inserts.

Components

Standard Option SMB20-A1
- 1x Hose assembly (60 in): SMS20-1524mm-B
- 1x Direct gauge adaptor 1/4 NPT: SM20-1/4NPT-C6F
- 1x Union: SS20-26F
- 1x Pressure gauge 7500 PSI: WPG-063-07500-5-S-N04
- 2x Test coupling 1/8 NPT: SMK20-1/8NPT-VD-C6F
- 3x Test coupling 1/4 NPT: SMK20-1/4NPT-VD-C6F
- 2x Test coupling 7/16 UNF: SMK20-7/16UNF-VE-C6F
- 2x Test coupling 9/16 UNF: SMK20-9/16UNF-VE-C6F
- 1x Female QD fitting 1/4 NPT: SQD-04NF-C

Standard Option SMB20-B1
- 1x Hose assembly (60 in): SMS20-1524mm-B
- 2x Direct gauge adaptor 1/4 NPT: SM20-1/4NPT-C6F
- 1x Union: SS20-26F
- 1x Pressure gauge 7500 PSI: WPG-063-07500-5-S-N04
- 1x Pressure gauge 10000 PSI: WPG-063-01000-5-S-N04
- 2x Test coupling 1/8 NPT: SMK20-1/8NPT-VD-C6F
- 2x Test coupling 1/4 NPT: SMK20-1/4NPT-VD-C6F
- 1x test coupling 7/16 UNF: SMK20-7/16UNF-VE-C6F
- 1x Test coupling 9/16 UNF: SMK20-9/16UNF-VE-C6F
- 1x Female QD fitting 1/4 NPT: SQD-04NF-C

Standard Option SMB20-C1
- 2x Hose assembly (60 in): SMS20-1524mm-B
- 3x Direct gauge adaptor 1/4 NPT: SM20-1/4NPT-C6F
- 2x Union: SS20-26F
- 1x Pressure gauge 7500 PSI: WPG-063-07500-5-S-N04
- 1x Pressure gauge 10000 PSI: WPG-063-01000-5-S-N04
- 2x Test coupling 1/8 NPT: SMK20-1/8NPT-VD-C6F
- 2x Test coupling 1/4 NPT: SMK20-1/4NPT-VD-C6F
- 1x Test coupling 7/16 UNF: SMK20-7/16UNF-VE-C6F
- 1x Test coupling 9/16 UNF: SMK20-9/16UNF-VE-C6F
- 1x Female QD fitting 1/4 NPT: SQD-04NF-C

Pressure Test Kit (Analog) • Multi Gauge Kit • Type SMB20-E1

Components

Multi Gauge Kit SMB20-E1-X (see table below for X)
- 3x Test coupling 1/4 NPT: SMK20-1/4NPT-VD-C6F
- 3x Test coupling 1/4 NPT: SMK20-1/4NPT-VD-C6F
- 3x Test coupling 9/16 UNF: SMK20-9/16UNF-VE-C6F
- 3x 16 Gauge adaptor: SMA20-1/4NPT-V-C6F
- 3x Union adaptor: SS20-26F
- 2x Test hose (12 in): SMS20-305mm-B
- 2x Test hose (24 in): SMS20-610mm-B
- 2x Test hose (60 in): SMS20-1524mm-B
- 1x Swivel run tee -4 JIC: SVG-7/16UNF-04-JIC1/4-F/M
- 1x Swivel run tee -6 JIC: SVG-7/16UNF-06-JIC3/8-F/M
- 1x Swivel run tee -8 JIC: SVG-7/16UNF-08-JIC1/2-F/M
- 1x Female QD fitting 1/4 NPT: SQD-04NF-C

Gauges included in Standard Kit

5 Gauge Kit: see table SMB20-E1-5
6 Gauge Kit: see table SMB20-E1-6
7 Gauge Kit: see table SMB20-E1-7
8 Gauge Kit: see table SMB20-E1-8

The SMB20-E1 multi-gauge kit is available preassembled and includes a variety of pressure gauges, test points, gauge adaptors, test hoses and more. The gauges, test points and adaptors are enclosed in protective foam. The test hoses are secured in a removable zip pouch. All of these components are enclosed in a single durable protective enclosure.

- Custom kits are easily supplied to your specific needs
- OEMs in particular find this convenient for technicians and as an after market service tool
- Custom labels, foam inserts and boxes are available in quantity

For further information on this product please see page B35, STAUFF Test section.

D10

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Pressure Test Kit (Digital) • Type SMB-DIGI /-W

Order Codes

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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<td>Types</td>
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<td>Pressure Ranges</td>
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<td>6</td>
<td>Process Connection</td>
</tr>
<tr>
<td>7</td>
<td>Standard Option</td>
</tr>
</tbody>
</table>

**Pressure Test Kit SMB**

**Types**

- SPG-DIGI digital pressure gauge
- DIGI
- SPG-DIGI digital pressure gauge (wireless)
- DIGI-W
- SPG-DIGI digital small
- DIGI-SM

**Adaptor Version**

- Adapts to STAUFF Test 20 (M16 x 2)
- Adapts to STAUFF Test 12 (S12,65 x 1,5)

**Pressure Ranges**

<table>
<thead>
<tr>
<th>Version</th>
<th>Pressure Range (bar/psi)</th>
<th>Maximum Pressure (bar/psi)</th>
<th>Burst Pressure (bar/psi)</th>
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<tr>
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<td>0 ... 232</td>
<td>250</td>
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**Process Connection**

- G1/4
- 7/16-20 UNF

**Standard Option SMB-DIGI**

- Pressure Test Kit (Digital) Type SMB-DIGI /-W
- PC adapter SPG-DIGI-W-PC with USB connection

**Standard Option SMB-DIGI-W**

- Pressure Test Kit (Digital) Type SMB-DIGI /-W
- Dust cloth

**Accessories (Connection Adaptors)**

<table>
<thead>
<tr>
<th>Adaptor</th>
<th>Adaption from</th>
<th>to Dimension G</th>
</tr>
</thead>
<tbody>
<tr>
<td>SMB20-7/16UNF-C6F</td>
<td>7/16-20 UNF</td>
<td>M16 x 2</td>
</tr>
<tr>
<td>SMB15-7/16UNF-C6F</td>
<td>7/16-20 UNF</td>
<td>M16 x 1,5</td>
</tr>
<tr>
<td>SMB12-7/16UNF-C6F</td>
<td>7/16-20 UNF</td>
<td>S12,65 x 1,5</td>
</tr>
<tr>
<td>S12/020/10-P-C6F</td>
<td>M16 x 2</td>
<td>S12,65 x 1,5</td>
</tr>
<tr>
<td>S12/020/12-P-C6F</td>
<td>M16 x 2</td>
<td>Plugs-in system</td>
</tr>
</tbody>
</table>

A large number of adaptors are available to connect STAUFF SPG-DIGI and SPG-DIGI-W pressure gauges to other test points and testers. Other adaptors are available.

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